

KIMBER REVOLVER MODELS

SAFETY & INSTRUCTION MANUAL

WARNING

Before using this firearm, carefully read this manual in its entirety. Understand and follow all instructions and warnings.

This manual should always accompany this firearm and be transferred with the firearm upon change of ownership, or when the firearm is loaned or presented to another person.

A copy of this manual is available free via download from www.kimberamerica.com or upon request from Kimber Customer Service by calling (888) 243-4522.

If there is anything in this manual you do not understand, ask your retailer or call Kimber at (888) 243-4522.

HOW TO USE THIS MANUAL

Thank you for trusting your next shot to Kimber®.

Kimber Mfg., Inc. is a quality proven, American company which designs and manufactures premium firearms and less lethal products. Kimber’s vision since its beginnings has always been to provide a superior product for all applications while never compromising in features, materials or performance. Kimber is currently headquartered in Troy, AL with locations in New Jersey and New York. Kimber products will provide a lifetime of service with proper operation and care.

This manual is not a comprehensive guide to firearm safety. Kimber® highly recommends that new shooters seek professional training from qualified instructors prior to handling any firearm. To help ensure safe and long-term enjoyment of a Kimber firearm, this manual should be read in its entirety and thoroughly understood.

This manual contains several safety warnings and instructions preceded with, **⚠️WARNING**, **⚠️CAUTION**, or **NOTICE**. These signal words are designed to draw your attention to important safety information. In certain situations, this manual also includes a NOTE.

⚠️WARNING

Before using this firearm, carefully read this manual in its entirety, understand and follow all instructions and warnings. Failure to read this manual and understand and follow all instructions and warnings may result in an unsafe condition that could cause death, serious injury or property damage.

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RULES OF FIREARM SAFETY

⚠️ WARNING

Indicates a condition or circumstances where failure to follow the Warning could result in death, serious injury and/or property damage.

⚠️ CAUTION

Indicates a condition or circumstance where failure to follow the Caution could result in minor or moderate injury, and/or property damage.

NOTICE

Addresses safety or other practices or information not related to personal injury. Failure to follow the Notice could result in property damage.

NOTE

A “NOTE” provides additional information regarding the use and function of this firearm, or highlights other important points.

⚠️ WARNING

Read through the entire manual before attempting to use this product. Safe operation of this firearm is your obligation, and requires that you completely read and understand this manual in its entirety.

⚠️ WARNING

This product is a firearm and can be a lethal weapon. Failure to read and properly follow the instructions and warnings in this manual could result in death, serious injury or damage to property.

⚠️ WARNING

Do not attempt to practice loading or unloading, firing or otherwise handling or using this firearm without a thorough understanding of its safe operation.

⚠️ WARNING

Always store this firearm with the chambers empty. Failure to do so could result in an unintentional discharge.

⚠️ WARNING

It is recommended that you should have training from a qualified instructor prior to holstering, drawing and carrying a loaded firearm. Never carry this firearm loaded unless you have obtained such training. Failure to do so could result in an unintentional discharge.

⚠️ WARNING

Keep out of reach of children. For increased safety, firearms should be stored unloaded in a location that is secure and inaccessible to children and any other unauthorized person and with ammunition locked securely in a different location.

⚠️ WARNING

When you pull the trigger with a loaded firearm, you must expect the firearm to fire and take full responsibility for your actions.

⚠️ WARNING

Always treat this and any other firearm as if it were

loaded. Never take anyone's word that a firearm is unloaded. Clear it yourself with your finger off the trigger and the muzzle pointed in a safe direction. Open the cylinder, then visually and physically check to ensure that no round is chambered. Always make sure the firearm is unloaded and the cylinder is open before laying it down or handing it to someone else.

⚠️ WARNING

Prior to use, thoroughly learn the mechanical and handling characteristics, as well as the operation of the firearm you are using. Not all firearms are the same.

⚠️ WARNING

Always keep the muzzle pointed in a safe direction. Never point this or any other firearm at anything you do not intend to shoot.

⚠️ WARNING

Never place your finger inside the trigger guard or on the trigger unless you intend to fire.

⚠️WARNING

Do not carry a loaded firearm with a live round in the chamber while walking, running, crossing or climbing a fence, stream, ditch or any obstacle, or where there is any possibility of slipping or falling, as this could lead to a possible unintentional discharge.

⚠️WARNING

Always make sure that this firearm is in top working condition and that no internal or external parts have been damaged as a result of corrosion, improper maintenance or dropping. If evidence of these conditions exist, contact Kimber Customer Service prior to use.

⚠️WARNING

Firearms should be unloaded when not actually in use. For increased safety, firearms should be stored unloaded in a location that is secure (for example, apply the supplied cable lock to the firearm and lock the firearm in a gun safe)

and inaccessible to children and any other unauthorized person, with ammunition locked securely in a different location.

⚠️WARNING

Never leave a loaded firearm unattended. Someone, especially a child, may fire it and cause death, serious injury or damage to property.

⚠️WARNING

Any firearm that is not under your direct immediate control should be unloaded and rendered inoperable (for example, by use of a cable lock) and inaccessible to unauthorized users.

⚠️WARNING

Be sure of your target and beyond. Make sure that your backstop is adequate to stop bullets prior to shooting.

⚠️WARNING

While on the range, be sure to carry this firearm cleared, with the cylinder open and muzzle pointed in a safe direction, until ready to shoot.

⚠️WARNING

Obey all range rules at all times.

⚠️WARNING

Always wear adequate hearing and eye protection when using any firearm.

⚠️WARNING

Always ensure that barrel and action are clear of obstructions before shooting. Shooting a blocked firearm can result in death or serious injury and damage to the firearm and/or property.

⚠️WARNING

Do not rely on your firearm's "safety" or other mechanical devices. Any mechanical device can fail. Always point the muzzle in a safe direction.

⚠️WARNING

Use correct ammunition.

⚠️WARNING

Do not alter or modify your firearm and have firearms serviced regularly.

⚠️WARNING

Never drink alcoholic beverages or take drugs prior to or during shooting or handling of this or any other firearm, as this could affect or impair your vision, coordination and judgment, and may have other legal consequences.

⚠️WARNING

Seek a doctor's advice if you are taking any medication prior to engaging in any shooting activity.

⚠️WARNING

Immediately unload and clear this firearm when you are finished shooting it.

⚠ WARNING

Never shoot at any hard or flat surface, such as rock, metal or water. The resulting ricochet could result in death, serious injury or property damage.

⚠ WARNING

Always make sure the firearm is unloaded before cleaning.

⚠ WARNING

Death, serious injury or property damage can result from a bore obstruction.

⚠ WARNING

If your firearm fails to fire when the trigger is pulled, handle with care. If the firearm fails to fire when the trigger is pulled, slow primer ignition (hangfire) may possibly be the cause. Keep the muzzle pointed downrange at the target for a minimum of 30 seconds. If the round still does not fire, open the cylinder, extract the cartridges from the firearm while keeping the muzzle pointed in a safe direction

(a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge), and examine the extracted, unfired cartridge(s). If the indent from the firing pin is off center, light or absent, contact Kimber Customer Service. If the indent appears normal compared to other rounds, assume a faulty round, separate from other cartridges, reload and continue shooting.

⚠ WARNING

Immediately stop firing and unload your revolver if the report or recoil seems weak or is otherwise unusual. After unloading the firearm, check to be sure that no obstruction has become lodged in the barrel.

⚠ WARNING

Never use this firearm in any manner other than that for which it was specifically designed.

⚠ WARNING

Never act in an irresponsible manner or ignore any established rules of safety when using or storing firearms.

⚠ WARNING

This product was designed to function properly in its original condition. Do not alter any part or add or substitute parts or accessories not made or authorized for use by Kimber. Any such alteration could render the firearm unsafe and will void the warranty.

⚠ WARNING

Do not drop or allow anything to strike the firearm, as with any firearm an accidental discharge may result.

⚠ WARNING

Firearm safety is every firearm owner's responsibility. Failure to review, understand and follow all rules of safety, instructions and procedures included in this manual could result in death, serious injury or property damage.

⚠ CAUTION

Make sure all other shooters and bystanders are behind the shooter and well away from the barrel-cylinder gap. Hot gases, powder grains, lead and/or metal particles, and lubricant escape at high velocity when firing and may cause injury if someone is too close to the barrel-cylinder gap.

⚠ CAUTION

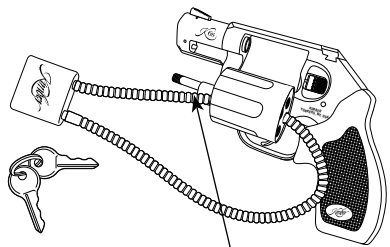
Never shoot the firearm with your thumb or other body part near or in the path of the barrel-cylinder gap, or you could be injured by hot gases, powder grains, lead and/or metal particles and lubricant escaping at high velocity.

Kimber Mfg., Inc. shall not be responsible for any death, physical injury or property damage that is the result of the proper or improper use of this product.

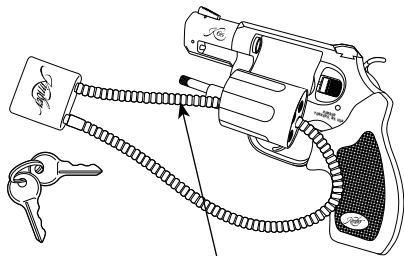
CABLE LOCK

To use the cable lock provided with this firearm:

1. Point the muzzle of the firearm in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge) and keep your fingers outside of the trigger guard and clear of the trigger throughout the following steps.
2. Unload the firearm following the unloading procedures specified in this manual (see pages 32-33), finishing by visually confirming that the chambers are clear of ammunition. We recommend that the chambers be unloaded and ammunition be stored separately.
3. Ensure the cylinder is open.
4. Take the open end of the cable lock and direct it down through one of the chambers and out through the front of the cylinder. Insert the open end into the lock, then turn and remove the key. Keep the key stored in a separate location away from the firearm, any unauthorized persons, and out of reach of children.



Proper placement of cable lock



DASA Proper placement of cable lock

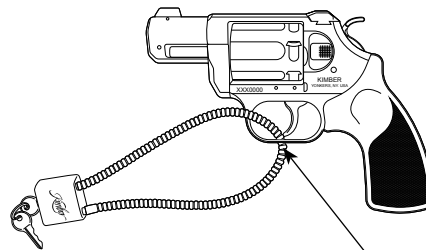
⚠ WARNING

Improper installation of the cable lock through the trigger guard can result in accidental discharge causing death, serious injury or property damage. While locking devices are an

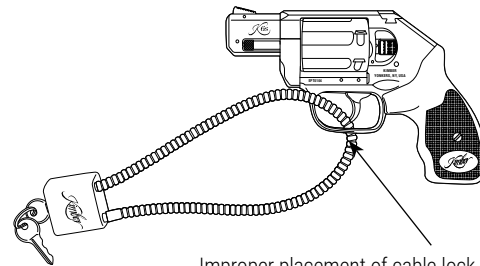
important aid to security measures, they are not a substitute for safe firearm handling and proper storage. Mechanical and locking devices can fail and/or be bypassed with enough time, knowledge, determination and equipment.

IMPROPER INSTALLATION OF CABLE LOCK

Always make sure that the cable lock is properly installed through one of the chambers. Never install the cable lock through the trigger guard.



DASA Improper placement of cable lock



Improper placement of cable lock

EYE AND HEARING PROTECTION

⚠ WARNING

Always wear the appropriate eye and hearing protection during shooting. Failure to do so may result in hearing loss and/or eye injury.

Always wear safety glasses that meet the requirements of the American National Standards Institute (ANSI) Z87.1 and commercially manufactured hearing protection when shooting.

Additionally, those in close proximity when shooting should also wear the appropriate eye and hearing protection. All revolvers forcefully eject hot gases, powder grains, lead and/or metal particles and lubricant during shooting.

Such discharge is normal. If you and/or others in close physical proximity do not wear appropriate eye protection, then you risk a serious, permanent eye injury up to and possibly including blindness. Wearing hearing protection at all times during shooting is necessary to help prevent partial or permanent hearing loss.

LEAD EXPOSURE

WARNING

Discharging firearms in poorly ventilated areas, cleaning firearms or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, cancer and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

STATE REQUIRED SAFETY WARNINGS

Certain states require, by law, that their own specified warning notices be conspicuously included in larger than normal type by the manufacturer, distributor or retail dealer with firearms sold in that state. Kimber Mfg., Inc. sells products in compliance with applicable laws and regulations. As Kimber products may be sold in these states, the following warnings are included:

WARNING

This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

CALIFORNIA:

WARNING

"Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws

pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at <https://oag.ca.gov/firearms> for information on firearm laws applicable to you and how you can comply. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison."

ADVERTENCIA

"Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite la página web del Procurador General de California en <https://oag.ca.gov/firearms> para obtener información sobre las leyes de armas de fuego que le son aplicables y cómo puede cumplirlas. Evite el acceso de niños manteniendo siempre las armas bloqueadas y descargadas cuando no estén en uso. Si mantiene un arma de fuego cargada donde un niño obtiene y la usa indebidamente, se le puede multar o enviar a prisión."

CONNECTICUT:

"UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

FLORIDA:

"IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND."

MAINE:

"ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS."

MARYLAND:

"WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!"

MASSACHUSETTS:

"WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent

lives being lost, and in some circumstances may result in your liability for these deaths."

"IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER."

NEW JERSEY:

"IT IS A CRIMINAL OFFENSE, PUNISHABLE BY A FINE AND IMPRISONMENT, FOR AN ADULT TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR."

NEW YORK CITY, NY:

"THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE WEAPON STORAGE. ALL WEAPONS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND ANY OTHER UNAUTHORIZED PERSONS. NEW YORK CITY LAW PROHIBITS, WITH CERTAIN EXCEPTIONS, ANY PERSON FROM ACQUIRING MORE THAN ONE

FIREARM, OR MORE THAN ONE RIFLE OR SHOTGUN, WITHIN A 90-DAY PERIOD."

NORTH CAROLINA:

"IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR."

"Any person who resides in the same premises as a minor, owns or possesses a firearm, and stores or leaves the firearm (i) in a condition that the firearm can be discharged and (ii) in a manner that the person knew or should have known that an unsupervised minor would be able to gain access to the firearm, is guilty of a Class 1 misdemeanor if a minor gains access to the firearm without the lawful permission of the minor's parents or a person having charge of the minor and the minor:

- (1) Possesses it in violation of G.S. 14-269.2(b);
- (2) Exhibits it in a public place in a careless, angry, or threatening manner;

(3) Causes personal injury or death with it not in self defense; or

(4) Uses it in the commission of a crime."

TEXAS:

"IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM."

WISCONSIN:

"IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES OR EXHIBITS THE FIREARM."

NOTE

The above warnings are not intended to be exhaustive. Laws and regulations change constantly. Please check with your State Attorney General's Office or local law enforcement authority regarding laws and regulations that may be applicable.

K6S

Caliber	.357 Magnum (marked on barrel), can also fire .38 Special +P and .38 Special
Barrel	2-inch OR 3-inch Stainless Steel
Operation	Double Action Only
Weight (Unloaded)	23 ounces OR 25 ounces
Height	4.46 inches
Length	6.62 inches OR 7.62 inches
Width	1.39 inches
Frame	Stainless Steel
Cylinder Capacity	6 rounds
Safety Devices	Internal Hammer Block

K6S (DASA)

Caliber	.357 Magnum (Marked on Barrel), can also fire .38 Special +P and .38 Special
Barrel	2-inch, 3-inch OR 4-inch Stainless Steel
Operation	Double Action & Single Action
Weight (Unloaded)	24 ounces OR 26 ounces
Height	4.46 inches
Length	6.62 inches, 7.62 inches OR 8.62 inches
Width	1.39 inches
Frame	Stainless Steel
Cylinder Capacity	6 rounds
Safety Devices	Internal Hammer Block, Transfer Bar

K6XS

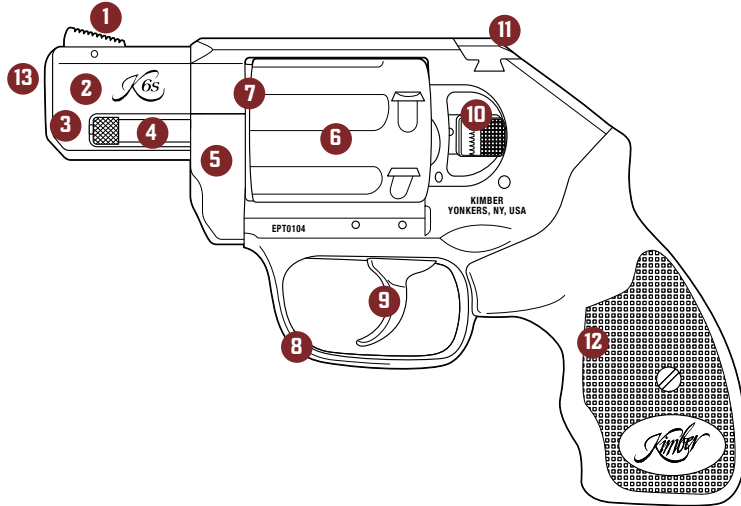
Caliber	.38 Special +P
Barrel	2-inch Stainless Steel
Operation	Double Action
Weight (Unloaded)	15.9 ounces
Height	4.49 inches
Length	6.52 inches
Width	1.39 inches
Frame	Aluminum
Cylinder Capacity	6 rounds
Safety Devices	Internal Hammer Block



PERFORMANCE FEATURES

K6S Revolver (features & location of features similar on **K6xs**, excluding sights)

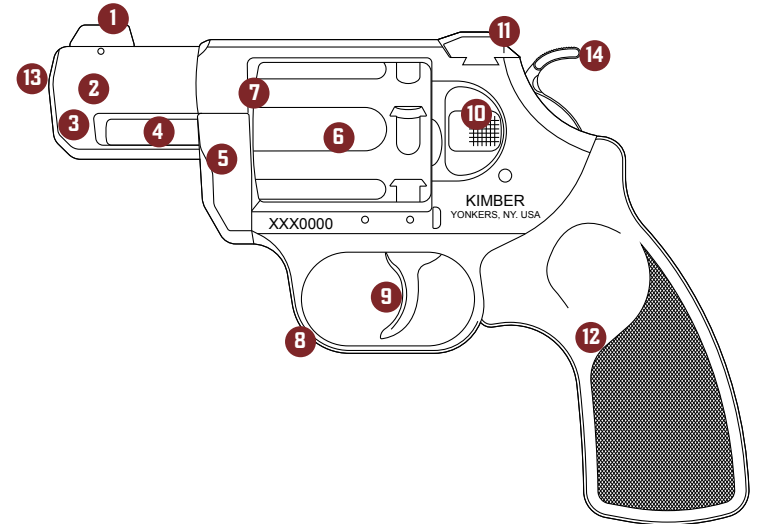
1. Front Sight
2. Barrel
3. Front Locking Bolt
4. Extractor Rod
5. Crane
6. Cylinder
7. Barrel-Cylinder Gap
8. Trigger Guard
9. Trigger
10. Cylinder Release Button
11. Rear Sight
12. Grip
13. Muzzle



PERFORMANCE FEATURES

K6S (DASA) Revolver

1. Front Sight
2. Barrel
3. Front Locking Bolt
4. Extractor Rod
5. Crane
6. Cylinder
7. Barrel-Cylinder Gap
8. Trigger Guard
9. Trigger
10. Cylinder Release Button
11. Rear Sight
12. Grip
13. Muzzle
14. Hammer (DASA Only)



SAFETY FEATURES

The revolver is equipped with safety features which can, if properly used, help minimize the danger of an unintentional discharge.

⚠ WARNING

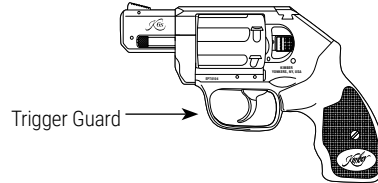
While this firearm has design features to help prevent an unintentional discharge if the firearm is dropped or hit, never exclusively rely on such features as mechanical devices can fail, and such features are not a substitute for safe handling practices and proper maintenance.

Trigger Guard

The trigger guard is a portion of the frame that surrounds the trigger, protecting it against damage and accidental discharge.

Transfer Bar - K6s (DASA) Only

The hammer cannot contact the firing pin directly.



The transfer bar provides the connection between the hammer and firing pin only when the trigger is pulled to the rear releasing (firing) the hammer.

⚠ WARNING

Never put your finger inside the trigger guard until you intend to fire.

Internal Hammer Block

An internal hammer block prevents the hammer from contacting the firing pin unless the trigger is pulled to the rear.

BASIC OPERATION K6S, K6S (DASA), & K6XS

Ammunition

Kimber firearms are designed to function effectively with quality factory-manufactured ammunition in the caliber for which the firearm is chambered. The following is information to help avoid potential ammunition-related problems.

⚠ WARNING

Never use ammunition not specifically designated for use in your firearm. Failure to use the correct type or caliber of ammunition may cause the firearm to jam, fail to fire, have an obstructed bore, or even generate excessive pressure, which can cause death, serious injury or property damage.

⚠ WARNING

If a bullet is in the bore or lodged in the barrel, do not attempt to shoot it out by using another cartridge, by blowing it out with a blank or with

a cartridge from which the bullet has been removed. Such actions can generate excessive pressure, and cause death, serious personal injury or property damage.

⚠ WARNING

Do not use reloaded, hand-loaded, remanufactured or other non-standard ammunition. Use of any such ammunition can cause death, serious injury or property damage. Do not use reloaded, hand-loaded, remanufactured or other non-standard ammunition. Use of any such ammunition can cause death, serious injury or property damage.

⚠ WARNING

Do not oil cartridges or spray lubricants, preservatives or cleaners on cartridges or where excess spray may come into contact with cartridges. Lubricants and other foreign matter on cartridges may cause potentially dangerous ammunition malfunctions. Oil and solvent can penetrate cartridge primers and can cause misfires.

1. Kimber recommends the use of high quality American factory-made ammunition.
2. Use only ammunition of the caliber for which a firearm is chambered.
3. The use of reloaded, hand-loaded, remanufactured or other non-standard ammunition voids all warranties. Kimber specifically disclaims responsibility for any injury or damage whatsoever occurring in connection with, or as a result of, the use in Kimber firearms of faulty, reloaded, hand-loaded, remanufactured or other non-standard ammunition, or of cartridges other than those for which the firearm was originally chambered.
4. Use only ammunition of the caliber for which a firearm is chambered. Improper ammunition and improperly loaded ammunition can be extremely dangerous. Serious injury to the shooter or to others and severe damage to the firearm may result. Always use ammunition that complies with the industry performance standards established by SAAMI. **Death, serious injury,**

or damage to the firearm may result from any condition causing excessive pressure inside the chamber or barrel when a round is fired. Excess pressure may be caused by obstruction in the barrel, propellant powder overloads or by the use of incorrect or improperly-assembled cartridges. In addition, the use of a dirty, corroded or damaged cartridge may lead to a burst case and consequent damage to the firearm and personal injury from the sudden escape of high-pressure propellant gas within the firearm's mechanism.

5. **Immediately stop shooting, unload the firearm as directed in this manual (see pages 27-28), and check the barrel for a possible obstruction whenever:**
 - **The trigger and/or cylinder binds, or**
 - **Unburned grains of powder are noticed in or around the firearm, or**
 - **A shot sounds weak or abnormal, or recoil is less than usual**

In the above and other cases, it is possible that a bullet is lodged part way down the barrel. Firing a subsequent bullet into an obstructed barrel may cause death or serious injury and will result in damage to the firearm.

Bullets may become lodged in the barrel if the cartridge has been improperly loaded without propellant powder or if the powder fails to ignite. In this case, ignition of the primer alone may push the bullet out of the cartridge case and into the barrel but usually does not generate sufficient energy for the bullet to exit the barrel.

6. If there is any reason to suspect that a bullet is obstructing the barrel, immediately unload the firearm as directed in this manual (see pages 27-28) and leave the cylinder open. Then, insert a cleaning rod or other non-steel rod that is smaller than the bore diameter from the barrel's muzzle all the way through to the barrel's breech end to confirm that the barrel is not obstructed.

If the bullet can easily be removed with a wood or brass dowel (using hand pressure only; never

"hammer" a bullet lodged in the bore) clean any unburned powder grains from the bore, chamber and mechanism before resuming shooting. If the bullet cannot be dislodged without force, contact Kimber Customer Service.

7. Dirt, corrosion or other foreign matter on a cartridge can impede complete chambering which in turn may cause the cartridge case to burst upon firing. The same is true of cartridges which are damaged or deformed.
8. Do not oil cartridges and be sure to always wipe the chambers clean of any oil preservative that may be present before inserting cartridges in chambers or firing.
9. Use quality lubricants on all moving parts of the firearm in accordance with the preventative maintenance instructions (see page 36) of this manual. Avoid excessive spraying of aerosol products, especially where it may contact or contaminate ammunition. All lubricants, and aerosol spray lubricants in particular, can

penetrate cartridge primers and cause misfires. Some highly penetrative lubricants can also get inside cartridge cases and cause deterioration of the propellant powder so that upon firing the powder may not ignite. If only the primer ignites, there is a danger that the bullet may become lodged in the barrel. To reduce oil and solvent contamination of cartridges, use a clean patch to remove excess cleaner and lubricant from the chambers, the front and rear faces of the cylinder, and the breech face.

Loading K6s, K6s (DASA), & K6xs

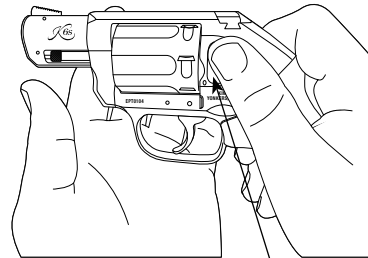
▲WARNING

Always keep the muzzle pointed in a safe direction when loading your revolver.

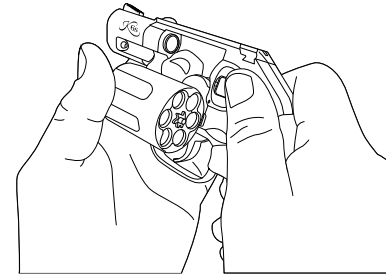
▲WARNING

Never place your finger inside the trigger guard or on the trigger when unloading your revolver.

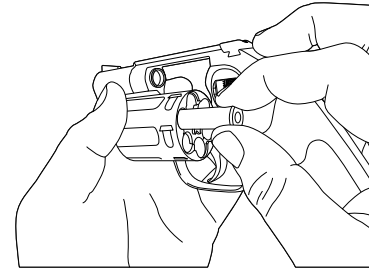
1. Keep your finger outside the trigger guard and do not touch the trigger while loading the revolver.
2. Hold the revolver in one hand and keep the muzzle pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge) at all times.



Cylinder Release



3. Depress the cylinder release and push the cylinder open from right to left.



4. Insert cartridges into chambers.

5. Gently push the cylinder back into the frame and ensure it locks in place.

▲WARNING

The firearm is now fully loaded and ready to fire. Keep the muzzle pointed in a safe direction and follow rules of safe firearm handling. Always unload the firearm immediately after use and before storage.

Unloading K6s, K6s (DASA), & K6xs

▲WARNING

Always keep the muzzle pointed in a safe direction when unloading your revolver.

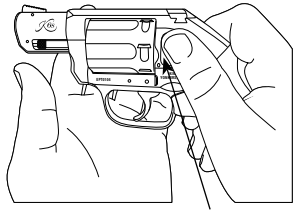
▲WARNING

Never place your finger inside the trigger guard or on the trigger when unloading your revolver.

1. Keep the muzzle pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge) at all times.

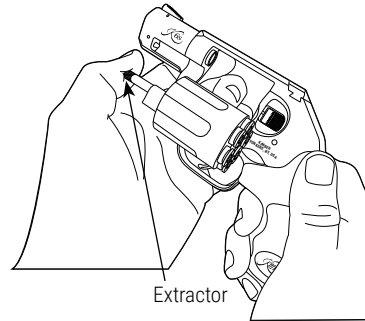
► OPERATION

2. Do not touch the trigger and keep your finger outside the trigger guard throughout the entire unloading process.
3. Depress the cylinder release and push the cylinder open from right to left.



Cylinder Release

4. Point the muzzle upward in a safe direction and push the extractor rod fully into the cylinder.



5. Do not extract live (unfired) cartridges onto a surface that may indent a primer and cause the cartridge to discharge.
6. Remove unfired cartridges or spent cases from the cylinder.
7. Visually check to ensure all chambers are empty.
8. Store the firearm properly in an unloaded condition as instructed on page 40 of this manual.

Firing in Double Action - K6s, K6s (DASA), & K6XS

▲WARNING

Always wear eye and hearing protection when shooting. Failure to do so may result in hearing loss and/or eye injury. See pages 11-12 for important information.

▲WARNING

All revolvers forcefully eject hot gases, powder grains, lead and/or metal particles and lubricant out the barrel-cylinder gap during shooting.

▲CAUTION

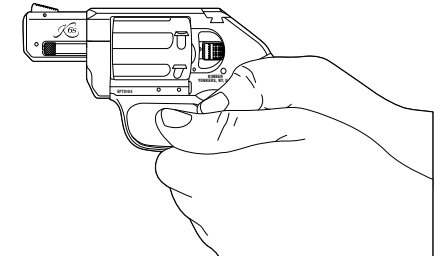
Make sure all other shooters and bystanders are behind the shooter and well away from the barrel-cylinder gap. Hot gases, powder grains, lead and/or metal particles, and lubricant escape at high velocity when firing and may cause injury if someone is too close to the barrel-cylinder gap.

▲CAUTION

Never shoot the firearm with your thumb or other body part near or in the path of the barrel-cylinder gap, or you could be injured by hot gases, powder grains, lead and/or metal particles and lubricant escaping at high velocity.

To fire in double action.

1. Point the muzzle in a safe direction at all times.
2. Load the firearm as previously indicated in this manual (26-27).
3. Establish a proper two-handed grip.



► OPERATION

4. Do not allow hand, fingers, or any other body part past the front of the cylinder when firing.
5. Keep your finger clear of the trigger until ready to fire.
6. Once on target, and you have made the decision to fire, place your finger on the trigger. Smoothly and continuously pull the trigger to the rear.
7. After firing the cartridge, fully release the trigger to the forward most position. The trigger must be allowed to fully reset before firing the next cartridge, failure to do so will not allow the revolver to function properly.
8. If all cartridges are not fired and you wish to stop shooting, follow the procedures for unloading the firearm on pages 27-28.

Firing in Single-Action For DASA Models Only

▲WARNING

Do not cock the hammer when the revolver is loaded until you have mastered de-cocking with your unloaded revolver.

▲WARNING

Do not cock the hammer when the revolver is loaded until the muzzle is pointing down range in a safe direction (a safe direction is one in which no one

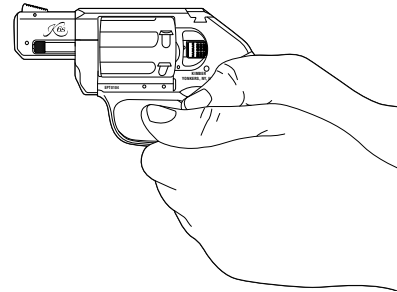
can possibly be injured in the event of an unintentional discharge) and you intend to fire it.

▲WARNING

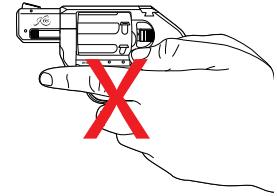
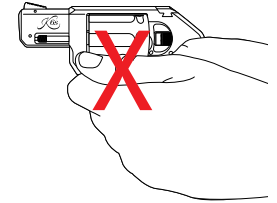
Never carry, handle, or store a revolver with the hammer cocked.

To fire in single-action.

1. Point the muzzle in a safe direction at all times.
2. Load the firearm as previously indicated in this manual on pages 26-27.
3. Establish a proper two-handed grip.

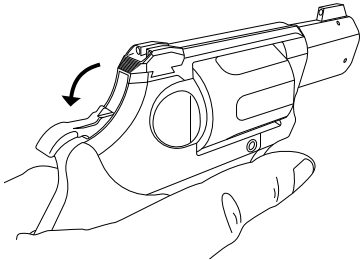


4. Do not allow hand, fingers, or any other body part past the front of the cylinder when firing.



5. Keep your finger clear of the trigger until ready to fire.
6. Once on target, draw the hammer to rear using the thumb on your support hand.
7. While maintaining your aim at the target, place your finger on the trigger. Smoothly and continuously pull the trigger to the rear.

8. After firing the cartridge, fully release the trigger to the forward most position. The trigger must be allowed to fully reset before firing the next cartridge, failure to do so will not allow the revolver to function properly.



9. If all cartridges are not fired and you wish to stop shooting, follow the procedures for unloading the firearm on pages 27-28.

De-Cocking For DASA Models Only

⚠ WARNING

Risk of unintentional discharge. Decock from single action only when absolutely necessary.

⚠ WARNING

Keep the muzzle pointed in safe direction and follow the rules of firearm safety and all other safety procedures at all times.

⚠ WARNING

Always wear eye and hearing protection when de-cocking a loaded revolver. Failure to do so may result in hearing loss and/or eye injury. See page 11 for important information.

⚠ WARNING

The following steps will require you to pull the trigger to decock the hammer. The revolver WILL attempt to fire when the trigger is pulled. Exercise extreme caution and follow the steps exactly to minimize the possibility of discharging the cartridge.

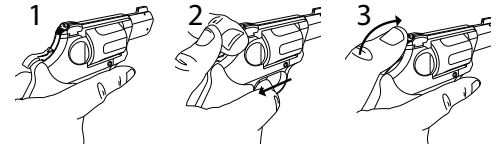
⚠ WARNING

Failing to release the trigger when instructed will cause the revolver to fire if your thumb slips off the hammer while de-cocking it, if you are not blocking the hammer from hitting the frame with the thumb of your other hand.

⚠ WARNING

Failing to release the trigger as soon as the hammer begins to move forward as directed in instruction 3 below may result in the hammer being stopped somewhere between the fully cocked and fully released positions. If this happens, keep your fingers off of the trigger and outside of the trigger guard and fully cock the hammer with your thumb. Then de-cock the hammer pursuant to the instructions below.

If you chose not to fire the revolver after cocking the hammer, de-cock it pursuant to the following steps.



1. While holding the revolver in your firing hand with the muzzle pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge), place the thumb of your other hand between the hammer and the frame (Figure 2, page 33) to prevent the hammer from falling forward if you lose control while de-cocking it.
2. Place the thumb of your firing hand on the hammer spur (Figure 2, page 33) in order to control the hammer's forward movement.

► OPERATION

3. While pressing down on the hammer to control its forward movement, pull the trigger to release the hammer from the cocked position. While controlling it with the thumb of your firing hand, slowly allow the hammer to move forward. As soon as the hammer begins to move forward, release the trigger and remove your finger from the trigger guard.
4. While continuing to control the hammer with the thumb of your firing hand, carefully ease the hammer forward while removing the thumb of your other hand from between the hammer and the frame, until the hammer is fully resting against the frame.

The Kimber logo is a stylized, cursive script in a light gray color. It features a large, sweeping 'K' that loops around the word 'imber'. A small registered trademark symbol (®) is located at the end of the word.

PREVENTATIVE MAINTENANCE K6S, K6S (DASA), & K6XS

⚠️WARNING

Always ensure that your firearm is unloaded before cleaning, and follow the rules of safe firearm handling and instructions in this manual.

⚠️WARNING

Wear appropriate eye protection (see pages 11-12) when cleaning and lubricating your firearm.

Your revolver does not need to be disassembled for purposes of cleaning and lubrication.

⚠️WARNING

Do not disassemble your revolver or manipulate its internal components. Doing so could affect its

safety, reliability and performance, and could create a potential risk of death, serious personal injury, or property damage.

⚠️WARNING

Cleaning firearms or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, cancer and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

⚠️WARNING

Do not oil cartridges or spray lubricants, preservatives or cleaners on cartridges or where excess spray may come into contact with cartridges. Lubricants and other foreign matter on cartridges may cause potentially dangerous ammunition malfunctions. Oil and solvent can penetrate cartridge primers and can cause misfires. To reduce oil and solvent contamination of cartridges, use a clean patch to remove excess cleaner and lubricant from the chambers, the front and rear faces of the cylinder and the breech face.

⚠️WARNING

This product was designed to function properly in its original condition. Do not alter any part or add or substitute parts or accessories not made or authorized for use by Kimber. Any such alteration could render the firearm unsafe, and will void the warranty.

⚠️WARNING

Do not alter, modify or replace any of the parts of your firearm unless this work is performed by Kimber Product Services. Failure to abide by this WARNING may damage or affect the reliability, safety or performance of your firearm, and such failure will create a potential risk of death, serious injury or property damage, and will void the warranty.

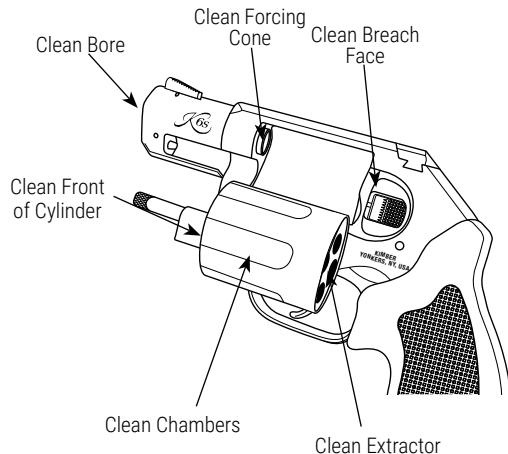
Cleaning & Lubrication

Kimber firearms should be cleaned after each use or exposure to the elements. Even when not in use, Kimber firearms should be cleaned and lubricated every six months to protect their appearance and ensure readiness. To clean your revolver, follow the instructions below.

1. Keeping the muzzle of the firearm pointed in a safe direction, and fingers placed outside the trigger guard and away from the trigger, unload the firearm as instructed in this manual (see pages 27-28).
2. Do not touch the trigger and keep your fingers outside the trigger guard while cleaning the revolver.
3. Depress the cylinder release and push the cylinder open from right to left.
4. When using a cleaning rod, insert it into the muzzle end of the barrel taking care not to damage the muzzle crown (exit hole of the barrel).

5. Run a patch wet with bore cleaning solvent through the barrel and let the solution soak a few minutes. Always read and follow the manufacturer's directions for the bore cleaner being used.
6. Run a dry patch through to remove loose debris/deposits.
7. Run a wet bore brush through the chamber end of the barrel and out the muzzle, making several passes. Note: when using a cleaning rod, attach the bore brush after the rod is inserted through the barrel, then pull the brush through the barrel and out the muzzle.
8. Run a dry patch to remove loose debris.
9. Repeat steps 5 and 6 a few times until the patch comes out clean.
10. Lightly oil the barrel.
 - Run a dry patch through the barrel before firing to remove oil.
11. Clean the cylinder using the same method as the barrel EXCEPT insert the cleaning rod into the breech end of the chambers.
 - Repeat for all chambers

12. Clean the breech face (where the firing pin exits), around the breech end of the barrel, the front face of the cylinder, under the extractor, and anywhere else carbon and debris has built up (a toothbrush or similar nylon brush works well).



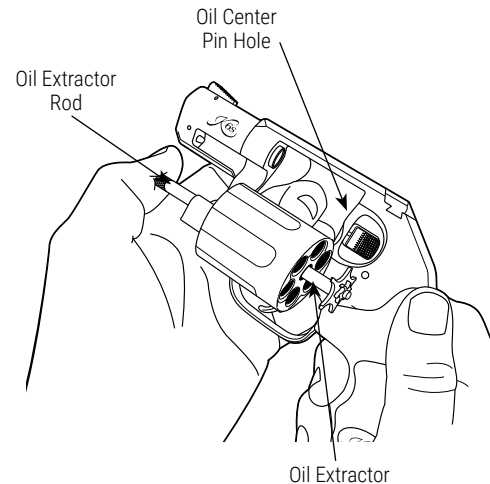
13. Wipe off all dirt on all exterior surfaces of the revolver.
14. Do not expose night sights to an ultrasonic cleaning environment.

NOTICE

Ultrasonic cleaning is not recommended. Damage to the finish or parts cleaned using an ultrasonic cleaner are not covered under the warranty.

15. Lightly lubricate the exterior surfaces of the revolver.
16. Push the extractor rod fully into the cylinder and place a drop of lubricant on the exposed extractor stem.
17. Place a drop of lubricant on the extractor rod and push it fully into the cylinder a few times to distribute the lubricant.
18. Place a drop of lubricant on the center pin hole.
19. Wipe off any excess lubrication.

20. In high-humidity, damp or salty areas, a premium rust preventative such as Shooter's Choice Rust Prevent should also be used.



LONG-TERM STORAGE

⚠ WARNING

Always store this firearm with the chambers empty (unloaded) and with the supplied cable lock properly installed and locked. Failure to do so could result in an unintentional discharge.

⚠ WARNING

Keep out of reach of children. For increased safety, firearms should be stored unloaded in a location that is secure and inaccessible to children and any other unauthorized person, with ammunition locked securely in a different location.

1. Follow unloading, cleaning and lubrication instructions from this manual.
2. Apply a premium rust preventative product such as Shooter's Choice Rust Prevent and follow the manufacturer's instructions for proper application.

3. Select a safe and secure location for storage, one that follows the instructions and recommendations of this manual and all applicable laws, including but not limited to use of the cable lock provided with this firearm (see pages 10-11 for instructions regarding the cable lock). If possible, do not store the firearm in the factory-supplied case, other gun case or holster as moisture may collect and cause damage.

NOTICE

Always store the DASA models with the hammer in the fully forward (de-cocked) position. Follow the instructions on Pages 32-34 for the proper de-cocking procedure.

4. If you plan on storing the firearm for extended periods of time between uses, clean and lubricate the firearm as instructed in this manual (see page 40) every six months.



KIMBER LIMITED LIFETIME WARRANTY

Kimber pistols, revolvers and rifles proudly come standard with our Limited Lifetime Warranty. This Limited Lifetime Warranty is intended to deliver the highest level of confidence in quality, reliability and support when purchasing a Kimber firearm.

This limited lifetime warranty has been drafted in compliance with the Magnuson-Moss Warranty Federal Trade Commission Improvement act, which is effective for goods manufactured on or after December 31, 1995.

Kimber firearms are warranted, for the lifetime of the original purchaser and only to the original purchaser, to be free from defects in material and workmanship, provided the original purchaser has registered the product with Kimber within 60 days of the original purchase, subject to any state law restrictions. **NOTE: Residents of California and Virginia are not required to register their product to qualify for this Limited Lifetime Warranty. Kimber agrees to correct, by repair or replacement with a new or comparable model, a qualifying Kimber product without charge. Proof of original ownership (e.g., copy of a dated bill of sale showing original purchase of a new firearm) is required to be eligible for this Limited Lifetime Warranty. Kimber assumes no responsibility for product malfunction, physical injury or property damage resulting in whole or in part from criminal use, or negligence, improper or careless handling, unauthorized modifications, use of defective, improper, or hand-loaded ammunition, abuse, neglect, or any other influences beyond Kimber's control.**

This warranty does not apply to the normal wear of any parts or surface finish, including metal, wood, plastic, rubber, or other materials. This warranty does not cover repairs related to unreasonable use, corrosion, damage, barrels damaged by an obstructed bore. It also does not apply to loss or damage suffered during return shipment.

Kimber reserves the right to inspect the product before making replacement or repairs covered by this warranty.

Under no circumstances shall Kimber be held liable for incidental or consequential damages with respect to economic loss, injury or property damage resulting from the breach of either the express or implied warranty. This limitation does not apply to states that disallow the exclusion of consequential or incidental damages.

This warranty grants specific legal rights to the original retail purchaser only. Other rights may apply and vary from state to state. The terms of this warranty may only be changed in writing by an officer of Kimber Mfg., Inc. The Kimber factory at

200 Industrial Blvd, Troy, AL 36081 USA is the only authorized repair location.

Register your product here:
<https://www.kimberamerica.com/warranty-registration>

OBTAINING KIMBER REPLACEMENT PARTS

⚠ WARNING

Only use Kimber replacement parts. Use of aftermarket parts can create unsafe conditions and will void the warranty. Kimber replacement parts are available at Kimber Master Dealers or at <http://store.kimberamerica.com>.

CUSTOM SHOP TREATMENTS

The Kimber Custom Shop™ can quickly and professionally modify or personalize any Kimber firearm. Services include installation of night sights, custom finishes, part replacement, checkering, melts, custom parts and tuning. For complete information, contact Kimber Customer Service.

CUSTOMER SERVICE

Kimber Customer Service (888) 243-4522
customerservice@kimberamerica.com

RETURNING A FIREARM

General Return Guidelines

Before making any return, contact Kimber Customer Service at (888) 243-4522 to obtain an RMA (Return Merchandise Authorization) number. All returns must be accompanied by an RMA number. Returns arriving without a legible RMA number on the carton will be refused. Kimber assumes no responsibility for any goods that are lost or stolen in transit. If you would like to insure the value of the product being returned, you must arrange and pay for such insurance separately.

Once an RMA number has been assigned, please carefully review the following instructions. Please note that in addition to these general guidelines, shipments must comply with all applicable federal, state and local laws and regulations, as well as the requirements of the carrier. Please also note that these instructions may be updated by Kimber without notice. In such event, upon receiving an RMA number, Kimber will provide you with the then current instructions.

Firearm Returns

1. Remove all ammunition from the firearm and firearm case.
2. Pack the firearm in its original case and place it inside a plain cardboard carton. If the original case is not available, please use another unlocked, padded container suitable to withstand rough handling. Use additional packing materials as needed.
3. Secure loose parts under the foam to help prevent damage during shipment.
4. Write the RMA number clearly on each side of the carton in large print.
5. Schedule a pickup through UPS or bring the boxed firearm to the customer counter at the UPS Distribution Center.
6. Ship in accordance with all UPS policies and procedures.
7. Retain a copy of the serial number, RMA number and shipping receipt for future reference.
8. Address the return to:

Product Services Department
 200 Industrial Blvd.
 Troy, Alabama 36081

CAUTIONS:

- Firearms must be unloaded.
- Do not attempt to return a firearm without first obtaining an RMA number. Firearms arriving without a legible RMA number on the carton will be refused.
- Do not place ammunition in the carton with the firearm. Firearms and ammunition must be shipped separately.
- Do not disassemble the firearm prior to shipment.
- Do not risk damage to a firearm by leaving loose parts unsecured in the return carton.
- Do not attempt to ship a firearm through the U.S. Postal Service or a UPS store. Do not leave a firearm at a UPS drop box.
- Kimber assumes no responsibility for damaged goods resulting from improper shipping or insufficient packaging.

SAFETY FIRST

1. Always keep the firearm pointed in a safe direction.
2. Always keep your finger off the trigger until ready to shoot
3. Always keep the firearm unloaded until ready to use.
4. Always treat the firearm as if it is loaded and ready to discharge.
5. Always follow rules of safe firearm handling.
6. Read and understand this manual in its entirety prior to using this firearm.
7. Kimber strongly recommends that every person receive firearms safety training prior to using this or any other firearm.



